

Introduction

Our stock of torsion springs is specially suited for engineering designs, maintenance and mechanical experiments.

Material

Music wire: EN 10270-1 DH or ASTM A228 or JIS G3522 SWP-A/B or DIN 17223 Class D.
Stainless steel: EN 10270-3 1.4310 or Type 302 per ASTM A313 or JIS G4314 SUS 302/304 or DIN 17224 1.4310.

Tolerances of wire diameters comply with DIN 2076.

Direction of Wind

Torsion springs are available from stock with either right (clockwise) or left (anti-clockwise) hand coiling.

The spring bodies are coiled without gaps.

Note: When ordering, indicate direction of wind by adding the suffix “L” (for left) or “R” (for right) after the stock code.

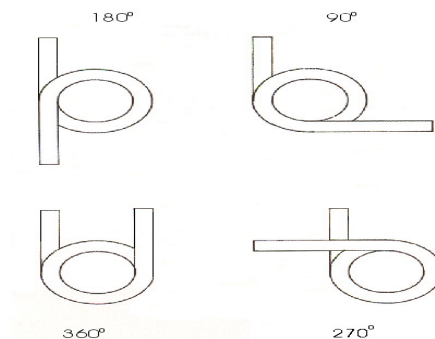
Shaft

Torsion springs are usually operated in conjunction with a shaft, which holds the spring in position. If the shaft is too large, the spring body tends to contract when bending. If the shaft is too small, it will tilt.

Legs/Leg position

Standard legs are straight, we can also supply torsion springs with any form of leg.

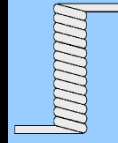
Torsion springs are available in stock with leg positions ranging from 0° to 270°.



Surface Finishes

Springs manufactured from music wire are slightly lubricated following thermal treatment. Springs manufactured from stainless steel wire are passivated.

Springs can be delivered with any additional standard surface protection for an extra charge (i.e. zinc coatings, nickel-plated, phosphate, black oxide etc.).



Operating Temperature

Music wire springs are not recommended for applications where temperature exceeds 120°C. Stainless steel springs are not recommended for applications where temperature exceeds 260°C. For temperatures beyond these boundaries, a different material must be selected.

Stress Relief

All springs are thermally treated and relieve of coiling stress.

Loads

The spring load (Fn) can be determined by dividing the torque (M) by leverage (R).

To calculate the load (Fx) at a particular deflection angle α_x , it can be determined as follows:-

$$F_x = \frac{F_n}{\theta_n} * \alpha_x$$

where α_n is the largest possible rotational angle.

Tolerances

Tolerances on Torque - +/- 10%

Tolerances on Outside Diameter

Outside Diameter (mm)	Tolerances (mm)
2.36 – 3.17	+/- 0.10
3.18 – 5.08	+/- 0.13
5.09 – 7.62	+/- 0.18
7.63 – 10.41	+/- 0.26
10.42 – 12.70	+/- 0.33
12.71 – 17.78	+/- 0.38
17.79 – 22.23	+/- 0.51

Tolerances on Free Position

From 3 to 10 total coils (incl.) +/- 10°

From 11 to 20 total coils (incl.) +/- 15°

Design Formulas

The basic formulas for torque or moment (M) and bending stress (S) used in designing torsion springs are as follows (the constants 10.8 give results closer to the actual values obtained):-

Round Wire

$$M = \frac{Ed^4T}{10.8N_t Dm} \quad S = \frac{32M}{\pi d^3}$$

Symbols	Meaning	Units
Dm	Mean coil diameter	mm
d	Diameter of round wire	mm
N _t	Number of coils	-
E	Modulus of elasticity	kg/mm ²
T	Deflection, number of turns or revolutions of spring	-
S	Bending stress	kg/mm ²
M	Moment or torque	kg mm
A	Length of Leg	mm
R	Point of moment	mm

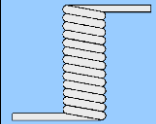
How to specify part number ?

For example, if you need part SST-025E-3 to be wound right hand and material is stainless steel. Please indicate SST-025E-3-R-S. If material is music wire, please indicate SST-025E-3-R-M.



TORSION SPRINGS

MUSIC WIRE AND STAINLESS STEEL



Part Number	Outside Dia.	Inside Dia.	Wire Dia.	Free Angle	Body Length	Leg Length	For Cyclic application		Point of Moment	Shaft Size	Outside Dia.	Inside Dia.	Wire Dia.	Body Length	Leg Length	Cyclic Torque	Point of moment	Shaft Size
	(De)	(Di)	(d)		≈ (Lo)	(A)	Torque @ Θ (M)	Deflection Angle (Θ)	arm (R)	Suggested	(De)	(Di)	(d)	≈ (Lo)	(A)	@ Θ (M)	arm (R)	Suggested
	mm	mm	mm	degree	mm	mm	Nmm	degree	mm	mm	in.	in.	in.	in.	in.	lbin	in.	in.
SST-012A-1	2.67	2.06		90	1.35	9.53		52.29	4.75	1.65	0.105	0.081		0.053	0.375		0.187	0.065
SST-012A-2	2.79	2.18		180	2.20	9.53		101.73	4.75	1.70	0.110	0.086		0.087	0.375		0.187	0.067
SST-012A-3	2.62	2.01	0.30	270	3.55	9.53	3.128	153.50	4.75	1.57	0.103	0.079	0.012	0.140	0.375	0.0277	0.187	0.062
SST-012A-4	4.24	3.63		180	1.50	12.70		107.26	6.35	2.77	0.167	0.143		0.059	0.500		0.250	0.109
SST-012A-5	4.34	3.73		270	2.20	12.70		158.17	6.35	2.77	0.171	0.147		0.087	0.500		0.250	0.109
SST-012A-6	4.42	3.81		360	2.85	12.70		210.20	6.35	2.77	0.174	0.15		0.112	0.500		0.250	0.109
SST-014A-1	3.15	2.44		90	1.65	12.70		53.01	6.35	1.57	0.124	0.096		0.065	0.500		0.250	0.062
SST-014A-2	3.38	2.67		180	2.60	12.70		105.88	6.35	1.57	0.133	0.105		0.102	0.500		0.250	0.062
SST-014A-3	3.15	2.44	0.36	270	3.95	12.70	4.966	159.04	6.35	1.57	0.124	0.096	0.014	0.156	0.500	0.0440	0.250	0.062
SST-014A-4	4.93	4.22		180	1.90	19.05		106.77	9.53	2.77	0.194	0.166		0.075	0.750		0.375	0.109
SST-014A-5	5.11	4.39		270	2.55	19.05		159.45	9.53	2.77	0.201	0.173		0.100	0.750		0.375	0.109
SST-014A-6	5.18	4.47		360	3.15	19.05		211.31	9.53	2.77	0.204	0.176		0.124	0.750		0.375	0.109
SST-015B-1	2.82	2.06		90	1.75	12.70		43.18	6.35	1.57	0.111	0.081		0.069	0.500		0.250	0.062
SST-015B-2	3.33	2.57		180	2.70	12.70		96.33	6.35	1.98	0.131	0.101		0.106	0.500		0.250	0.078
SST-015B-3	3.18	2.41	0.38	270	4.40	12.70	6.108	148.44	6.35	1.98	0.125	0.095	0.015	0.173	0.500	0.0541	0.250	0.078
SST-015B-4	4.67	3.91		180	1.90	19.05		93.56	9.53	2.77	0.184	0.154		0.075	0.750		0.375	0.109
SST-015B-5	5.08	4.32		270	2.70	19.05		147.23	9.53	2.77	0.200	0.170		0.106	0.750		0.375	0.109
SST-015B-6	5.28	4.52		360	3.35	19.05		200.34	9.53	2.77	0.208	0.178		0.132	0.750		0.375	0.109
SST-017C-1	4.06	3.20		90	1.95	12.70		55.40	6.35	2.36	0.160	0.126		0.077	0.500		0.250	0.093
SST-017C-2	4.37	3.51		180	3.20	12.70		110.87	6.35	2.67	0.172	0.138		0.126	0.500		0.250	0.105
SST-017C-3	4.06	3.20	0.43	270	4.80	12.70	8.680	166.21	6.35	2.36	0.160	0.126	0.017	0.189	0.500	0.0768	0.250	0.093
SST-017C-4	6.32	5.46		180	2.30	19.05		110.63	9.53	4.32	0.249	0.215		0.091	0.750		0.375	0.170
SST-017C-5	6.58	5.72		270	3.05	19.05		165.89	9.53	4.45	0.259	0.225		0.120	0.750		0.375	0.175
SST-017C-6	5.97	5.11		360	4.25	19.05		220.90	9.53	3.96	0.235	0.201		0.167	0.750		0.375	0.156
SST-018C-1	4.52	3.61		90	2.05	12.70		58.55	6.35	2.77	0.178	0.142		0.081	0.500		0.250	0.109
SST-018C-2	4.19	3.28		180	3.80	12.70		115.86	6.35	2.77	0.165	0.129		0.150	0.500		0.250	0.109
SST-018C-3	4.06	3.15	0.46	270	5.80	12.70	10.304	171.87	6.35	2.77	0.160	0.124	0.018	0.228	0.500	0.0912	0.250	0.109
SST-018C-4	5.51	4.60		180	2.75	19.05		112.03	9.53	3.56	0.217	0.181		0.108	0.750		0.375	0.140
SST-018C-5	6.25	5.33		270	3.80	19.05		173.28	9.53	3.96	0.246	0.210		0.150	0.750		0.375	0.156
SST-018C-6	5.94	5.03		360	5.10	19.05		231.04	9.53	3.96	0.234	0.198		0.201	0.750		0.375	0.156
SST-020D-1	4.85	3.84		90	2.30	19.05		54.94	9.53	3.05	0.191	0.151		0.091	0.750		0.375	0.120
SST-020D-2	4.55	3.53		180	4.20	19.05		110.03	9.53	2.67	0.179	0.139		0.165	0.750		0.375	0.105
SST-020D-3	4.45	3.43	0.51	270	6.10	19.05	13.790	164.73	9.53	2.67	0.175	0.135	0.020	0.240	0.750	0.1220	0.375	0.105
SST-020D-4	6.15	5.13		180	3.20	25.40		109.73	12.70	4.06	0.242	0.202		0.126	1.000		0.500	0.160
SST-020D-5	6.81	5.79		270	4.05	25.40		165.49	12.70	4.75	0.268	0.228		0.159	1.000		0.500	0.187
SST-020D-6	6.45	5.44		360	5.45	25.40		219.77	12.70	4.37	0.254	0.214		0.215	1.000		0.500	0.172
SST-021D-1	5.08	4.01		90	2.40	19.05		54.77	9.53	3.05	0.200	0.158		0.094	0.750		0.375	0.120
SST-021D-2	4.72	3.66		180	4.40	19.05		108.75	9.53	2.77	0.186	0.144		0.173	0.750		0.375	0.109
SST-021D-3	4.70	3.63	0.53	270	6.75	19.05	15.963	165.99	9.53	2.77	0.185	0.143	0.021	0.266	0.750	0.1413	0.375	0.109
SST-021D-4	6.30	5.23		180	3.25	25.40		106.86	12.70	3.96	0.248	0.206		0.128	1.000		0.500	0.156
SST-021D-5	6.25	5.18		270	4.95	25.40		164.18	12.70	3.76	0.246	0.204		0.195	1.000		0.500	0.148
SST-021D-6	6.91	5.84		360	5.85	25.40		224.51	12.70	4.75	0.272	0.230		0.230	1.000		0.500	0.187

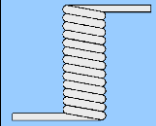
Torque shown are for music wire.
For Stainless steel, multiply figures shown by 0.933

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	(De)	(Di)	(d)	degree	mm	mm	Torque @ Θ (M)	Deflection Angle (Θ)	mm	mm	(De)	(Di)	(d)	in.	in.	lbin	in.	in.
	mm	mm	mm	mm	mm	mm	Nmm	degree	mm	mm	in.	in.	in.	in.	in.	in.	in.	in.
SST-023D-1	5.18	4.01		90	2.60	19.05		50.57	9.53	3.18	0.204	0.158		0.102	0.750		0.375	0.125
SST-023D-2	4.85	3.68		180	4.85	19.05		101.09	9.53	2.92	0.191	0.145		0.191	0.750		0.375	0.115
SST-023D-3	4.75	3.58	0.58	270	7.10	19.05	20.972	151.56	9.53	2.77	0.187	0.141	0.023	0.280	0.750	0.1856	0.375	0.109
SST-023D-4	6.58	5.41		180	3.70	25.40		101.44	12.70	4.32	0.259	0.213		0.146	1.000		0.500	0.170
SST-023D-5	6.38	5.21		270	5.35	25.40		151.90	12.70	4.11	0.251	0.205		0.211	1.000		0.500	0.162
SST-023D-6	6.88	5.72		360	6.35	25.40		202.53	12.70	4.57	0.271	0.225		0.250	1.000		0.500	0.180
SST-025E-1	5.99	4.72		90	2.80	19.05		54.23	9.53	3.56	0.236	0.186		0.110	0.750		0.375	0.140
SST-025E-2	5.72	4.45		180	5.25	19.05		110.72	9.53	3.56	0.225	0.175		0.207	0.750		0.375	0.140
SST-025E-3	5.59	4.32	0.64	270	7.70	19.05	26.933	165.79	9.53	3.56	0.220	0.170	0.025	0.303	0.750	0.2384	0.375	0.140
SST-025E-4	7.75	6.48		180	3.85	25.40		110.72	12.70	5.16	0.305	0.255		0.152	1.000		0.500	0.203
SST-025E-5	8.66	7.39		270	5.25	25.40		168.69	12.70	5.54	0.341	0.291		0.207	1.000		0.500	0.218
SST-025E-6	8.26	6.99		360	7.00	25.40		225.40	12.70	5.54	0.325	0.275		0.276	1.000		0.500	0.218
SST-028E-1	6.78	5.36		90	3.35			53.48		4.45	0.267	0.211		0.132				0.175
SST-028E-2	6.32	4.90		180	6.30			106.51		3.96	0.249	0.193		0.248				0.156
SST-028E-3	6.22	4.80	0.71	270	9.25	25.40	36.893	160.61	12.70	3.96	0.245	0.189	0.028	0.364	1.000	0.3265	0.500	0.156
SST-028E-4	8.64	7.21		180	4.60			107.40		5.97	0.340	0.284		0.181				0.235
SST-028E-5	8.36	6.93		270	7.10			160.61		5.72	0.329	0.273		0.280				0.225
SST-028E-6	9.02	7.59		360	8.25			213.88		6.22	0.355	0.299		0.325				0.245
SST-030F-1	7.75	6.22		90	3.35			57.43		5.21	0.305	0.245		0.132				0.205
SST-030F-2	6.93	5.41		180	6.30			109.30		4.37	0.273	0.213		0.248				0.172
SST-030F-3	6.88	5.36	0.76	270	9.25	25.40	45.377	166.48	12.70	4.37	0.271	0.211	0.030	0.364	1.000	0.4016	0.500	0.172
SST-030F-4	10.03	8.51		180	4.60			117.27		6.35	0.395	0.335		0.181				0.250
SST-030F-5	9.58	8.05		270	7.10			172.81		6.35	0.377	0.317		0.280				0.250
SST-030F-6	10.41	8.89		360	8.25			231.97		6.35	0.410	0.350		0.325				0.250
SST-032F-1	7.32	5.69		90	3.70			48.84		4.57	0.288	0.224		0.146				0.180
SST-032F-2	6.86	5.23		180	6.75			97.79		4.32	0.270	0.206		0.266				0.170
SST-032F-3	6.71	5.08	0.81	270	9.80	25.40	53.659	146.39	12.70	4.11	0.264	0.200	0.032	0.386	1.000	0.4749	0.500	0.162
SST-032F-4	9.30	7.67		180	5.10			98.03		6.35	0.366	0.302		0.201				0.250
SST-032F-5	8.99	7.37		270	7.35			146.48		6.10	0.354	0.290		0.289				0.240
SST-032F-6	9.70	8.08		360	8.75			195.17		6.35	0.382	0.318		0.344				0.250
SST-035G-1	8.03	6.25		90	3.90			49.01		4.75	0.316	0.246		0.154				0.187
SST-035G-2	7.72	5.94		180	7.35			101.05		4.75	0.304	0.234		0.289				0.187
SST-035G-3	7.92	6.15	0.89	270	10.80	31.75	70.209	159.81	15.88	4.75	0.312	0.242	0.035	0.425	1.250	0.6214	0.625	0.187
SST-035G-4	11.46	9.68		180	5.40			111.63		7.14	0.451	0.381		0.213				0.281
SST-035G-5	11.07	9.30		270	8.00			166.78		7.14	0.436	0.366		0.315				0.281
SST-035G-6	11.99	10.21		360	9.65			222.80		7.92	0.472	0.402		0.380				0.312
SST-038G-1	9.80	7.87		90	4.30			55.91		6.35	0.386	0.310		0.169				0.250
SST-038G-2	9.22	7.29		180	8.00			112.45		6.10	0.363	0.560		0.315				0.240
SST-038G-3	8.97	7.04	0.97	270	11.55	31.75	89.854	167.38	15.88	5.84	0.353	0.277	0.038	0.455	1.250	0.7953	0.625	0.230
SST-038G-4	12.37	10.44		180	6.05			110.97		8.64	0.487	0.411		0.238				0.340
SST-038G-5	12.12	10.19		270	8.70			168.17		8.38	0.477	0.401		0.343				0.330
SST-038G-6	13.06	11.13		360	10.40			223.52		9.02	0.514	0.438		0.409				0.355

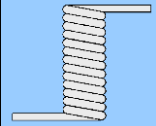
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	(De)	(Di)	(d)	degree	mm	mm	Torque @ Θ (M)	Deflection Angle (Θ)	mm	mm	(De)	(Di)	(d)	in.	in.	lbin	in.	in.
	mm	mm	mm	degree	mm	mm	Nmm	degree	mm	mm	in.	in.	in.	in.	in.	lbin	in.	in.
SST-040H-1	8.51	6.48		90	5.60	31.75		57.32	15.88	5.38	0.335	0.255		0.220	1.250		0.625	0.212
SST-040H-2	8.86	6.83		180	9.50	31.75		113.03	15.88	5.54	0.349	0.269		0.374	1.250		0.625	0.218
SST-040H-3	9.12	7.09	1.02	270	13.35	31.75	102.04	171.38	15.88	5.54	0.359	0.279	0.040	0.526	1.250	0.9032	0.625	0.218
SST-040H-4	13.18	11.15		180	6.15	50.80		109.51	25.40	8.71	0.519	0.439		0.242	2.000		1.000	0.343
SST-040H-5	13.00	10.97		270	9.15	50.80		167.25	25.40	8.71	0.512	0.432		0.360	2.000		1.000	0.343
SST-040H-6	12.90	10.87		360	11.95	50.80		224.68	25.40	8.71	0.508	0.428		0.470	2.000		1.000	0.343
SST-045H-1	9.07	6.78		90	6.20	31.75		53.89	15.88	5.72	0.357	0.267		0.244	1.250		0.625	0.225
SST-045H-2	9.58	7.29		180	10.55	31.75		107.95	15.88	6.10	0.377	0.287		0.415	1.250		0.625	0.240
SST-045H-3	9.70	7.42	1.14	270	14.85	31.75	145.29	160.93	15.88	6.10	0.382	0.292	0.045	0.585	1.250	1.2860	0.625	0.240
SST-045H-4	14.61	12.32		180	7.10	50.80		107.70	25.40	9.91	0.575	0.485		0.280	2.000		1.000	0.390
SST-045H-5	14.12	11.84		270	10.30	50.80		160.95	25.40	9.53	0.556	0.466		0.406	2.000		1.000	0.375
SST-045H-6	13.94	11.66		360	13.45	50.80		215.08	25.40	9.53	0.549	0.459		0.530	2.000		1.000	0.375
SST-048J-1	9.86	7.42		90	6.60	31.75		55.06	15.88	5.84	0.388	0.292		0.260	1.250		0.625	0.230
SST-048J-2	10.29	7.85		180	11.45	31.75		108.82	15.88	6.35	0.405	0.309		0.451	1.250		0.625	0.250
SST-048J-3	10.59	8.15	1.22	270	16.00	31.75	176.33	165.20	15.88	6.35	0.417	0.321	0.048	0.630	1.250	1.5607	0.625	0.250
SST-048J-4	15.72	13.28		180	7.40	50.80		108.78	25.40	10.31	0.619	0.523		0.291	2.000		1.000	0.406
SST-048J-5	15.27	12.83		270	11.05	50.80		163.30	25.40	10.31	0.601	0.505		0.435	2.000		1.000	0.406
SST-048J-6	15.11	12.67		360	14.50	50.80		218.84	25.40	10.31	0.595	0.499		0.571	2.000		1.000	0.406
SST-051J-1	10.36	7.77		90	7.00			52.94		6.35	0.408	0.306		0.276				0.250
SST-051J-2	10.92	8.33		180	12.70			105.79		6.99	0.430	0.328		0.500				0.275
SST-051J-3	11.15	8.56	1.30	270	16.75	50.80	205.79	159.07	25.40	7.11	0.439	0.337	0.051	0.659	2.000	1.8214	1.000	0.280
SST-051J-4	14.12	11.53		180	9.25			105.72		9.53	0.556	0.454		0.364				0.375
SST-051J-5	14.50	11.91		270	12.95			158.76		9.91	0.571	0.469		0.510				0.390
SST-051J-6	15.95	13.36		360	15.25			231.52		11.10	0.628	0.526		0.600				0.437
SST-054K-1	12.29	9.55		90	7.50			60.22		8.00	0.484	0.376		0.295				0.315
SST-054K-2	12.93	10.19		180	12.70			119.95		8.76	0.509	0.401		0.500				0.345
SST-054K-3	13.06	10.31	1.37	270	17.80	50.80	244.28	178.11	25.40	8.76	0.514	0.406	0.054	0.701	2.000	2.1621	1.000	0.345
SST-054K-4	16.61	13.87		180	9.90			118.63		11.68	0.654	0.546		0.390				0.460
SST-054K-5	16.87	14.12		270	13.70			175.89		12.07	0.664	0.556		0.539				0.475
SST-054K-6	17.63	14.88		360	17.55			242.54		12.70	0.694	0.586		0.691				0.500
SST-059K-1	12.67	9.68		90	8.15			56.40		7.92	0.499	0.381		0.321				0.312
SST-059K-2	13.36	10.36		180	13.70			112.68		8.51	0.526	0.408		0.539				0.335
SST-059K-3	13.64	10.64	1.50	270	19.45	50.8	318.61	169.40	25.40	8.89	0.537	0.419	0.059	0.766	2.000	2.8200	1.000	0.350
SST-059K-4	17.30	14.30		180	10.80			112.56		11.94	0.681	0.563		0.425				0.470
SST-059K-5	17.75	14.76		270	14.85			168.90		12.32	0.699	0.581		0.585				0.485
SST-059K-6	18.01	15.01		360	19.05			225.45		12.45	0.709	0.591		0.750				0.490
SST-063L-1	14.22	11.02		90	8.90			58.00		9.53	0.560	0.434		0.350				0.375
SST-063L-2	15.01	11.81		180	14.75			116.00		9.91	0.591	0.465		0.581				0.390
SST-063L-3	15.24	12.04	1.60	270	20.85	50.8	377.13	173.27	25.40	10.31	0.600	0.474	0.063	0.821	2.000	3.3379	1.000	0.406
SST-063L-4	19.48	16.28		180	11.70			116.00		13.89	0.767	0.641		0.461				0.547
SST-063L-5	19.91	16.71		270	16.00			173.25		14.27	0.784	0.658		0.630				0.562
SST-063L-6	20.27	17.07		360	20.45			232.11		14.68	0.798	0.672		0.805				0.578

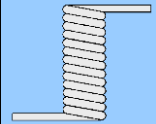
Torque shown are for music wire.
For Stainless steel, multiply figures shown by 0.933

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TORSION SPRINGS

MUSIC WIRE AND STAINLESS STEEL



Part Number	Outside Dia.	Inside Dia.	Wire Dia.	Free Angle	Body Length	Leg Length	For Cyclic application		Point of Moment	Shaft Size	Outside Dia.	Inside Dia.	Wire Dia.	Body Length	Leg Length	Cyclic Torque	Point of moment	Shaft Size
	(De)	(Di)	(d)		≈ (Lo)	(A)	Torque @ θ (M)	Deflection Angle (θ)	arm (R)	Suggested	(De)	(Di)	(d)	≈ (Lo)	(A)	@ θ (M)	arm (R)	Suggested
	mm	mm	mm	degree	mm	mm	Nmm	degree	mm	mm	in.	in.	in.	in.	in.	lbin	in.	in.
SST-070M-1	15.06	11.51		90	9.55			53.37		9.78	0.593	0.453		0.376				0.385
SST-070M-2	15.88	12.32		180	16.25			106.60		10.31	0.625	0.485		0.640				0.406
SST-070M-3	16.23	12.67	1.78	270	23.00	50.8	502.55	160.52	25.40	10.67	0.639	0.499	0.070	0.906	2.000	4.4479	1.000	0.420
SST-070M-4	20.57	17.02		180	12.70			106.60		14.35	0.810	0.670		0.500				0.565
SST-070M-5	20.98	17.42		270	17.80			158.82		14.73	0.826	0.686		0.701				0.580
SST-070M-6	21.41	17.86		360	22.60			213.43		15.06	0.843	0.703		0.890				0.593
SST-075M-1	16.18	12.37		90	10.20			53.52		9.91	0.637	0.487		0.402				0.390
SST-075M-2	17.07	13.26		180	17.50			107.02		10.62	0.672	0.522		0.689				0.418
SST-075M-3	17.40	13.59	1.91	270	24.75	50.8	618.11	160.61	25.40	12.50	0.685	0.535	0.075	0.974	2.000	5.4708	1.000	0.492
SST-075M-4	19.23	15.42		180	15.55			106.98		12.34	0.757	0.607		0.612				0.486
SST-075M-5	20.57	16.76		270	20.90			160.58		13.39	0.810	0.660		0.823				0.527
SST-075M-6	25.02	21.21		360	22.35			214.11		16.76	0.985	0.835		0.880				0.660
SST-078N-1	16.69	12.73		90	10.60			53.02		10.21	0.657	0.501		0.417				0.402
SST-078N-2	17.60	13.64		180	18.20			106.01		10.95	0.693	0.537		0.717				0.431
SST-078N-3	17.93	13.97	1.98	270	25.75	50.8	695.29	158.99	25.40	12.88	0.706	0.550	0.078	1.014	2.000	6.1539	1.000	0.507
SST-078N-4	19.84	15.88		180	16.15			106.03		12.70	0.781	0.625		0.636				0.500
SST-078N-5	21.21	17.25		270	21.70			159.03		13.79	0.835	0.679		0.854				0.543
SST-078N-6	25.78	21.82		360	23.25			211.98		17.27	1.015	0.859		0.915				0.680
SST-085N-1	19.00	14.68		90	11.55			54.07		11.86	0.748	0.578		0.455				0.467
SST-085N-2	20.07	15.75		180	19.80			108.23		12.73	0.790	0.620		0.780				0.501
SST-085N-3	20.45	16.13	2.16	270	28.05	63.5	873.33	162.35	31.75	14.83	0.805	0.635	0.085	1.104	2.500	7.7296	1.250	0.584
SST-085N-4	22.63	18.31		180	17.65			108.27		14.73	0.891	0.721		0.695				0.580
SST-085N-5	24.21	19.89		270	23.65			162.41		15.98	0.953	0.783		0.931				0.629
SST-085N-6	27.08	22.76		360	27.55			216.50		18.19	1.066	0.896		1.085				0.716
SST-095P-1	22.12	17.30		90	12.95			56.63		14.07	0.871	0.681		0.510				0.554
SST-095P-2	23.37	18.54		180	22.15			113.32		15.06	0.920	0.730		0.903				0.593
SST-095P-3	23.80	18.97	2.41	270	31.35	76.2	1219.24	169.88	38.10	17.48	0.937	0.747	0.095	1.283	3.000	10.791	1.500	0.688
SST-095P-4	26.37	21.54		180	19.70			113.34		17.42	1.038	0.848		0.808				0.686
SST-095P-5	28.19	23.37		270	26.45			169.92		18.87	1.110	0.920		1.093				0.743
SST-095P-6	31.57	26.75		360	30.75			226.68		21.46	1.243	1.053		1.283				0.845

Torque shown are for music wire.
For Stainless steel, multiply figures shown by 0.933

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