

# SEN-100 SILICON-ON-SAPPHIRE PRESSURE TRANSDUCERS



- Unsurpassed stability at high and widely varying temperatures
- -320 to +700°F operating capabilities
- Excellent media compatibility
- Flight-qualified
- Withstands high levels of shock and vibration
- Electron-beam welded
- On-diaphragm temperature sensor

# **APPLICATIONS**

- Aerospace
- Flight testing
- Jet engine testing
- Materials testing

# SEN-100 PRESSURE AND TEMPERATURE TRANSDUCER

- Silicon-on- Sapphire Pressure Transducers unsurpassed levels of performance for aerospace and other precision measurements. They provide high (5 mV/V) sensitivity with excellent accuracy and stability over widely varying temperatures ranging to as low as 6320°F or as high as +700°F and are compatible with virtually all media encountered in unfriendly environments.
- Sensonetics piezoresistive strain gages are epitaxially grown onto a sapphire diaphragm to form a radiation hardened structure with virtually undetectable hysteresis. Since sapphire is a perfect electrical insulator there is no need for diode isolation junctions found in traditional silicon pressure transducers. This feature coupled with sapphire¢ modulus of elasticity which is 30% greater than that of stainless steel enables high temperature operation not previously attainable.
- A proprietary hermetic seal between the sapphire diaphragm and the electron beam welded stainless steel case provides the ultimate in temperature coefficient match between internal structures. This hermetic seal allows direct contact with corrosive and conductive media without the use of barrier diaphragms, push rods or transfer fluids.
- Sensonetics pressure transducers are designed to comply with MIL standards for vibration, acceleration, shock, sand, dust, salt, humidity, EMI and other environments. The case is internally stress isolated to inhibit response to mounting torque and other external stresses.
- On diaphragm silicon RTD is constant identical to that of the silicon strain gages and is used as a reference to enhance data error correction when using curve-fitting algorithms or lookup tables. This option may also be used for temperature measurement in some applications.
- Sensonetics pressure transducers enable aircraft and aerospace engineers to perform critical measurements with greater accuracy and over broader temperature ranges then previously possible. SEN-100 Transducers are available in several pressure and vacuum configurations with standard ranges from 0-5 PSI to 0-10,000 PSI and with a choice of three levels of accuracy and stability.

SEN conf	-100 Pressure Transducers are available in the following igurations
Abse	<b>blute (A)</b> Reference to vacuum (0 PSIA)
Ven side	ted Gauge (G) Referenced to atmosphere via small hole in of case
Seal Sam	ed Gauge (SG) Referenced to standard atmospheric pressure e construction as an absolute transducer.
Wet diffe trans	<b>/Wet Gauge (WG)</b> Referenced to atmosphere via a wet/wet rential configuration with vent tube flush with case. Enables aducer to breathe in condensing humidity applications.

### SEN-100 PRESSURE AND TEMPERATURE TRANSDUCER

Model Number	Pressure Range (psi)	Sensitivity (mV/V)	Static Accuracy (%FSO@ 75°F)	Thermal Zero Shift (%FSO/°F)	Thermal Sensitivity (%FSO/°F)	Overall Error Band (%FSO)	Transducer Outline No.
SEN-101	0-5 to 0-15	2-5	±0.25	±0.0175	±0.0175	N/A	7
SEN-102	0-20 to 0-250	5	±0.25	±0.0175	±0.0175	N/A	1
SEN-103	0-250 to 0-10,000	5	±0.25	±0.0175	±0.0175	N/A	5
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SEN-104	0-5 to 0-15	2-5	±0.25	±0.009	±0.009	±2	7
SEN-105	0-20 to 0-250	5	±0.25	±0.009	±0.009	±2	1
SEN-106	0-250 to 0ó10,000	5	±0.25	±0.009	±0.009	±2	5
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SEN-107	0-5 to 0-15	2-5	±0.25	±0.005	±0.005	±1	7
SEN-108	0-25 to 0-250	5	±0.25	±0.005	±0.005	±1	1
SEN-109	0-250 to 0ó10,000	5	±0.25	±0.005	±0.005	±1	5

#### ABSOLUTE, GAUGE AND VACUUM TRANSDUCERS

1. Includes nonlinearity, hysteresis & non-repeatability using BFSL least squares method. Higher accuracies are available upon request.

2. Transducers SEN-104 through 109 have the indicated static accuracy, thermal zero shift and thermal sensitivity unless overall error band is specified.

3. Includes electrical, mechanical and temperature effect on zero shift and sensitivity over compensated range using BFSL least-squares method.

#### PERFORMANCE

Pressure Range: See table above Proof Pressure: 150% FSPR Burst Pressure: 300% FSPR, 25,000 psi maximum Accuracy and thermal shift: See table above Compensated temperature range: See ordering guides for standard ranges from 665°to +500°F. Optional ranges available from -65°F to +700°F.

#### ELECTRICAL

Sensitivity: See Table Excitation: 10 VDC nominal, Consult factory for special Zero balance: ±2 mV. Bridge Resistance: 350, 1000, 2500 (standard), or 5000 á Isolation (ambient): Greater than 100 Má At 50 V Temperature sensor: On-diaphragm silicon RTD

#### PHYSICAL

Fittings: See outline drawings, Consult factory for special Connectors: See outline drawings. Consult factory for other connectors or for 26 AWG pigtail lead terminations

#### MATERIAL

Case: 300 Series SS All welded hermetic seal Wetted Materials: Case and sapphire (aluminum oxides) Dimensions: See outline drawings Weight: Up to 6 oz

#### **ENVIRONMENTAL**

Long-term stability: Within ±0.05% FSO over 12 month period Other: Designed to comply with MIL standards for vibration, acceleration, shock, sand, dust, salt, humidity, RFI, etc

\*Consult factory for differential and other models.

## SEN-100 PRESSURE AND TEMPERATURE TRANSDUCER



Transducer Outline No.	Fitting Type	Connector Type	Dimensions (inches)			
1			-2.50Max			
5	MS-33656-E4	Equivalent to PTIH-10-6P [mates with PT06A-10-6S(SR)]	3.00Max			
7			-2.50Max			

PINOUTS		+Exc.	+Out	-Out	-Exc.	Temp Sensor
AND	Connector	Α	в	С	D	E/F
COLOR CODE	Wire Leads	Red	White	Black	Orange	Green/Green